



# Service Letter

**Service Letter No. 395**  
**July, 1994**

**SUBJECT: Spacer Group, P/N 020453**

**MODELS AFFECTED: 680A and 680B**

Jacobs Vehicle Equipment Company is releasing a die cast aluminum spacer for use on Models 680A and 680B. The spacer will be sold in a spacer group, P/N 020453. The group will consist of the following:

| <b>Part Number</b> | <b>Description</b>            | <b>Quantity</b> |
|--------------------|-------------------------------|-----------------|
| <b>020453</b>      | <b>Spacer Group</b>           |                 |
| 019841             | Ribbon spacer gasket          | 1               |
| 018662             | Spacer assembly               | 1               |
| 018663             | • Die cast aluminum spacer    | 1               |
| 017366             | • Electrical bullet connector | 1               |

The new spacer group is directly interchangeable with the old style cast iron spacer and spacer group, P/N 018667. The cast iron spacer and the die cast aluminum spacer can be used together on any application, if desired. The old spacer group is acceptable to use as is. Once inventory has been used up on the old spacer group, P/N 018667, it will be discontinued. The flat gasket, P/N 013411, however, will still be available as a service part.

Also note that the adaptor harness, P/N 018105, will no longer be included in the spacer group. This adaptor harness, which allows a male bullet connector to attach to a female spade connector, will be available as a service part.

Spacer group, P/N 020453, will be available through Service Parts beginning July, 1994.

This is a Jacobs product improvement and is not subject to campaign.